

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (currently amended). A method of reducing or eliminating bondline failures in articles of manufacture constructed with an adhesive, which articles contain residual stress prior to cure of the adhesive, said method comprises using as the adhesive a one-part reactive hot melt adhesive comprising from about 0 to about 60 parts of a polyether polyol, from about 0 to about 40 parts of a polyester polyol, from about 1 to about 75 parts of a hydroxyl reactive acrylic, from about 0 to about 30 parts of a non-reactive acrylic, and from about 2 to about 25 parts of an isocyanate, wherein the adhesive comprises essentially no crystalline monomers and provides sufficient green strength such that clamping is not necessary during use.
2. (original). The method of claim 1 wherein the adhesive comprises from about 15 to about 25 parts of a polyester polyol, from about 15 to about 50 parts of a functional acrylic, and from about 2 to about 25 parts of an isocyanate.
3. (original). The method of claim 2 wherein the adhesive further comprises a polyether polyol and a non-reactive acrylic.
4. (original). The method of claim 1 further comprising a catalyst.
5. (previously presented). The method of claim 4 wherein the catalyst is 2,2' dimorpholinodiethyl ether.
6. (original). The method of claim 1 wherein the adhesive further comprises an additive.
7. (currently amended). A method of bonding substrates together, which materials are subject to stress prior to adhesive cure, said method comprising applying a one-part reactive hot melt adhesive composition in a liquid form to a first substrate, bringing a second substrate in contact with the composition applied to the first article, and subjecting the applied composition to conditions which will allow the composition to cool and cure to an irreversible solid form, said conditions comprising moisture, wherein the adhesive composition comprises from about 0 to about 60 parts of a polyether polyol, from about 0 to about 40 parts of a

polyester polyol, from about 1 to about 75 parts of a functional acrylic, from about 0 to about 30 parts of a non-reactive acrylic, and from about 2 to about 25 parts of an isocyanate, wherein the adhesive comprises essentially no crystalline monomers and provides sufficient green strength such that clamping is not necessary during use.

8. (original). The method of claim 7 wherein the adhesive comprises from about 15 to about 25 parts of a polyester polyol, from about 15 to about 50 parts of a functional acrylic, and from about 2 to about 25 parts of an isocyanate.
9. (original). The method of claim 8 wherein the adhesive further comprises a polyether polyol and a non-reactive acrylic.
10. (original). The method of claim 7 further comprising a catalyst.
11. (previously presented). The method of claim 10 wherein the catalyst is 2,2'-dimorpholinodiethyl ether.
12. (original). The method of claim 10 wherein the adhesive further comprises an additive.
13. (original). An article of manufacture prepared by the method of claim 7.